

## Certificate of Conformity of Factory Production Control

Regulation for Construction Products  
Certificate No.: 0200-CPR-02884 version 1  
Issued by FORCE Certification A/S - EC-notified body number 0200

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009 A1:2011	Welded steel structural components up to EXC3 according to EN 1090-2	1, 2, 3b and 3a according to table A.1 of EN 1090-1

produced by the manufacturer:

**CKI Steel A/S**  
**Industrivej 3-5**  
**4600 Køge**  
**Denmark**

and produced in the manufacturing plant (s):

**CKI Steel A/S**  
**Industrivej 3-5**  
**4600 Køge**  
**Denmark**

**CKI Steel A/S**  
**Flakagervej 9**  
**4400 Kalundborg**  
**Denmark**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

### EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 2017.09.05. and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

FORCE Certification A/S task No.: 117-30142, ID: DK-0200-02884

Date of issue: 2017.09.05

Certification manager

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The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	<b>CKI Steel A/S Industrivej 3-5 4600 Køge Denmark</b>	<b>CKI Steel A/S Flakagervej 9 4400 Kalundborg Denmark</b>
Standard:	EN 1090-2:2008 + A1:2011	
Execution Class(es):	EXC 3	
Fabrication items:	Manufacturing including: <ul style="list-style-type: none"><li>• Welding</li><li>• Cutting (incl. plasma cutting)</li><li>• Machining</li><li>• Cold bending</li></ul>	
Base material(s):	<ul style="list-style-type: none"><li>• Un-alloyed steels, group 1.1 and 1.2 according to ISO/TR 15608</li></ul>	
Thicknesses, mm:	<ul style="list-style-type: none"><li>• 1 to 50 mm.</li></ul>	
Quality systems:	Quality system according to EN ISO 9001-1, Welding coordination according to EN ISO 1473I	

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Date: 2017.09.05

Christian Lund Svendsen  
Examiner