

# Certificate of Conformity of Factory Production Control



Regulation for Construction Products

Issued by FORCE Certification A/S - EC-notified body number 0200

Certificate No.: 0200-CPR-7491 version 2

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

## Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009 A1:2011	Welded steel structural components up to EXC 3 according to EN 1090-2	1, 2, 3b and 3a according to table A.1 of EN 1090-1

The Production Control  
System at

## CKJ Steel A/S

Industrivej 3 – 5  
4600 Køge  
Denmark

and produced in the manufacturing plant (s):

CKJ Steel A/S  
Industrivej 3 – 5  
4600 Køge  
Denmark

CKJ Steel A/S  
Flakagervej 9 – 11  
4400 Kalundborg  
Denmark

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 2017.09.05 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

*This new version of previous certificate number 0200-CPR-7491 version 1 is issued due to change in address.*

Certification manager

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Date of issue: 2020-09-17

FIT no. 119-20460

Status of this certificate can be verified on [www.forcecertification.com](http://www.forcecertification.com).

This certificate is the property of FORCE Certification A/S.



**Appendix to  
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The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	<b>CKJ Steel A/S Industrivej 3 – 5 4600 Køge Denmark</b>	<b>CKJ Steel A/S Flakagervej 9 – 11 4400 Kalundborg Denmark</b>
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Standard: EN 1090-2:2018

Execution Class(es): EXC 1, EXC 2 and EXC 3

Fabrication items: Manufacturing including:

- Welding
- Cutting (incl. plasma cutting)
- Machining
- Cold bending

Base material group acc. to ISO/TR 15608: 

- 1.1, 1.2, 8.1 and 8.2

Thicknesses, mm: 

- 1,0 – 50,0 mm.

Quality systems: Quality system according to EN ISO 9001:2015  
Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 119-20460

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----- END OF CERTIFICATE -----